



7 YEAR FIBERED ALUMINUM ROOF COATING

DESCRIPTION AND USES

Rust-Oleum® LeakSeal® 7 Year Fibered Aluminum Roof Coating is a metallic pigmented coating used for rust proofing and weatherproofing metal roofs and sidewalls, and as a reflective coating for built-up roofing (BUR) and modified bitumen roof systems. Rust-Oleum LeakSeal 7 Year Fibered Aluminum Roof Coating reflects heat, prevents corrosion and protects against mild acid and alkali fumes on a variety of substrates, including metal, transite, built-up roofing and modified bitumen. This reflective coating protects low and steep slope roofs from harmful UV damage while supporting overall energy efficiency.

PRODUCT FEATURES

- 50% reflectivity energy efficient reflective coating
- 9.7% metallic flake content
- 1 coat direct to tight rust – no primer needed
- Waterproofs and rust proofs metal roofs

PRODUCTS

SKU	DESCRIPTION
322079	18.9 L
322068	3.78 L

PRODUCT APPLICATION

SURFACE PREPARATION

All surfaces must be clean and free from dirt, grease, oil, mold, algae, loose granules, loose paint, rust, excess chalk and other foreign matter which could prevent proper adhesion. Use a high pressure wash of at least 2,000 psi. Clean with Rust-Oleum Krud Kutter® Original Cleaner Degreaser, or other suitable cleaner to remove all grease or oily deposits. Seams should be sealed and waterproofed and roof penetrations should be flashed prior to applying the topcoat.

METAL: Rust and flaking or peeling paint shall be wire brushed, scraped or pressure washed to ensure a sound surface. No priming is necessary. Seams, fasteners and protrusions shall be repaired as needed.

BUR/Modified Bitumen: Torn flashings, faulty copings, parapet walls, large blisters and surface breaks shall be repaired prior to application.

PRODUCT APPLICATION (cont.)

MIXING INSTRUCTIONS

SHAKER: 2 three minute cycles with a 18.9 L gyroscopic mixer.

DRILL: Use a 18.9 L jiffy mixer, taking care to incorporate all aluminum flake that accumulates at the bottom of the pail.

NOTE: Fully mixed product will have a smooth consistency and will appear silvery bronze in the pail, quickly turning to bright silver once drill stops.

APPLICATION

Apply only when air, material, and surface temperatures are between 10-38°C and the relative humidity is below 85%. Mix with a power assisted mechanical mixer before use. Mix until the coating is smooth and consistent. Rust-Oleum 7 Year Fibered Aluminum Roof Coating can be spray, roll or brush applied.

A 10 mm nap roller is recommended if rolling. Airless spray is recommended for optimum results. Good results are generally obtained @ 2,000-3,000 psi at the spray tip.

NOTE: Should a rain event occur in the first 24 hours of coating application, the product will temporarily turn bronze. It will return to silver when the rain event passes.

SPRAY EQUIPMENT RECOMMENDATION

Pumps: Graco® King 45:1, Graco Bulldog 30:1 or gas powered equivalents. Graco GH733, HydraMax 350 or GMax 7900 or other manufacturers' equivalents.

Hose/Pressure: 50'-300' length (depending on spray rig pressure). When using hoses longer than 100', use the next larger hose ID every 50'. Every 50' of hose will reduce the spray pressure of the rig by 10% at the gun tip. i.e. 300' hose - 3/4" (50'/100') to 5/8" (50'/100") to 1/2" (50'/100') to 3/8" (50').

Gun: Graco Contractor Gun, Graco Contractor FTx gun, Graco Silver Plus or equivalent. (Tip extrusions or pole guns can be used).

Tip Type: Heavy Duty RAC Switchtips (GHD-XXX) Gray. Tip sizes are detailed below.

Fan Width	0.39	0.43	0.47	0.51	0.55	0.59
25-30cm	539	543	547	555	547	559
30-36cm	639	643	647	651	647	659
36-41cm	739	743	747	751	747	
41-46cm	839	843	847	851	847	
Flow Rate	1.60 gpm	1.98 gpm	2.37 gpm	2.79 gpm	2.37 gpm	3.74 gpm



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PRODUCT APPLICATION (cont.)

COVERAGE

Over metal, metal 7.56 L / 9.3 m² (2 gal./100 ft²); Over corrugated and irregular metal surfaces, allow for additional surface area by multiplying square meter / feet by 1.15 minimum.

Over smooth Built-up/Modified Bitumen Roofing, 9.46 L / 9.3m² (2 1/2 gal./100 ft²). The surface dictates the actual coverage. The amounts shown are intended as minimum application information.

DRY & RECOAT TIMES

Dry and recoat times are based on 21°C and 50% relative humidity. Dry times increase at cooler temperatures. Dries to the touch in 4 hours, weather resistant in 24 hours and full cure in 10-12 days. Environmental or site specific conditions may require variations in cure times.

CLEAN-UP

Wash tools and equipment with mineral spirits. Wipe up splatters before they dry. Follow equipment manufacturer's directions to clean spray equipment. Properly dispose of all soiled rags and containers.

LIMITATIONS

Do not apply when air and surface temperature is below 4°C or when rain is imminent. Not recommended for use over tar surfaces, slate, tile, wood, shingles or where water ponds. Do not apply over newly installed asphalt built-up roofs without allowing the roof to weather a minimum of 60-90 days.



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PHYSICAL PROPERTIES

		7 YEAR FIBERED ALUMINUM ROOF COATING
Resin Type		Asphaltic Fibered Aluminum
Pigment Type		Aluminum Flake
Solvents		Mineral Spirits
Weight	Per Gallon	7.1 lbs.
	Per Liter	0.85 kg
Solids	By Weight	53.0%
	By Volume	54.0%
Volatile Organic Compounds		349 g/l
Recommended Dry Film Thickness (DFT) per Coat		12.0 mils (300µ)
Wet Film to Achieve DFT (Unthinned material)		24.0 mils (600µ)
Practical Coverage at Recommended DFT (assume 15% material loss)		50 sq. ft./gal. (1.23 m ² /l) over metal 40 sq. ft (1.0 m ² /l) over built-up modified bitumen roofing
Dry Times at 21-27°C and 50% Relative Humidity	Touch	4 hours
	Weather Resistant	24 hours
	Full Cure	10-12 days before final inspection can be made
Shelf Life		1 year
Flash Point		106°F (41°C)
Safety Information		For additional information, see SDS

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