



TRUCK BED PRO GRADE WITH TURBO SPRAY SYSTEM

DESCRIPTION AND USES

Rust-Oleum® Professional Grade Truck Bed Coating provides a textured, non-skid surface that offers exceptional durability and abrasion resistance. Professional Grade Truck Bed can be applied directly to painted or bare metal. It provides a barrier to rust and offers impact, fade, and chip resistance.

PRODUCT

SKU	DESCRIPTION (Aerosol)
390622	Truck Bed Pro Grade

PRODUCT APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is above 10°C (50°F) and humidity is below 65% to ensure proper drying. Avoid spraying in very windy, dusty conditions. Cover nearby objects to protect from overspray.

SURFACE PREPARATION

Remove all rust, oil, and grease from surfaces to be coated. Surface must be clean and dry. Painted surfaces must be sanded with medium grit sandpaper prior to painting. Mask off area to avoid overspray on auto finish. Apply to bare, primed, or painted metal surface.

PRODUCT APPLICATION (cont.)

APPLICATION

Turn can upside down and shake for at least one minute after mixing ball rattles. If mixing ball fails to rattle DO NOT STRIKE. Contact Rust-Oleum. Shake often during use. To start, hold can upright 45-61 cm (18-24") from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Spray a light first coat targeting 50% coverage on the first pass. While spraying, keep the can the same distance from the surface and in motion. Remove any overspray from the auto finish immediately. For best results, apply 2-3 coats. Allow coating to dry 20-30 minutes between coats.

DRY AND RECOAT

Air dry for a minimum of one hour at 21°C (70°F) and 50% relative humidity. Allow more time at cooler temperatures. Surface can be recoated any time after 20 minutes. Allow 48 hours for a full cure before placing objects in the truck bed.

CLEAN UP

Wipe off tip before storing. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

CLOGGING

If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

	TECHNICAL DATA	ATO-XX
	TRUCK BED PRO GRADE WITH TURBO SPRAY SYSTEM	

PHYSICAL PROPERTIES

		TRUCK BED PRO GRADE WITH TURBO SPRAY SYSTEM
Resin Type		Mixture of hydrocarbon and SEBS polymers
Pigment Type		Inorganic
Solvents		VM&P Naphtha, Xylene, N-butyl acetate, Methyl n-amyl ketone, Dimethyl Carbonate, Ethyl acetate, Propylene Carbonate
MIR		1.02 Max
Fill Weight		680 g (24 oz.)
Recommended Dry Film Thickness (DFT) Per Coat		3.0-4.0 mils (75-100µ)
Practical Coverage at Recommended DFT (assumes 15% material loss)		2-2.5 m ² /can (22-24 sq.ft./can)
Dry Times at 25°C (77°F) and 50% Relative Humidity	Touch	10 minutes
	Handle	40 minutes
	Recoat	20 minutes
	Full Cure	7 days
Dry Heat Resistance		130°C (265°F)
Shelf Life		5 years
Flash Point		-104°C (-155°F)
Safety Information		For additional information, see SDS.

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



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