



## AUTOMOTIVE FARM EQUIPMENT ENAMEL

### DESCRIPTION AND USES

Rust-Oleum® Farm Equipment is a durable, rust preventive enamel available in bright original equipment colours. The Stops Rust® formula offers excellent coverage, chip resistance, and colour retention. Ideal for tractors, farm implement, lawn mowers, and more. Farm Equipment Enamels feature an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

### PRODUCTS

257740	John Deere Yellow
257741	John Deere Green

### PRODUCT APPLICATION

#### SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

### PRODUCT APPLICATION (cont.)

#### PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 10°C (50°F) and 32°C (90°F) and humidity is below 85% to ensure proper drying. Do not apply to surfaces, when heated, exceed 93°C (200°F). Do not apply to galvanized steel. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

#### PRIMING

Use of a Rust-Oleum® primer promotes superior and hiding and is especially recommended for metal.

#### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. Shake often during use. Hold can 25-40cm (10-16") from the surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply 2 or more light coats a few minutes apart to avoid runs and sags. Metallic Sprays are not recommended for outdoor use. Do not use near open flame.

#### DRY & RECOAT

Dry and recoat times are based on 21°C (70°F) and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 15 minutes, to handle in 30 minutes and fully dry in 24 hours. Apply a second coat within 1 hour or after 24 hours. A clear coat finish is not recommended.

#### CLEAN-UP

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

#### CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

**TECHNICAL DATA****AUTOMOTIVE FARM EQUIPMENT ENAMEL****PHYSICAL PROPERTIES**

		<b>ENGINE ENAMEL</b>
<b>Resin Type</b>		Modified Alkyd
<b>Pigment Type</b>		Varies with colour
<b>Solvents</b>		Acetone, Toluene, Xylene
<b>MIR</b>		1.40 Max
<b>Fill Weight</b>		340 g
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.0-2.0 mils (25-50 $\mu$ )
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		10-12 sq. ft./can (0.9-1.1 m <sup>2</sup> /can)
<b>Dry Times at 77°F (25°C) and 50% Relative Humidity</b>	<b>Tack-free</b>	10 minutes
	<b>Handle</b>	1 hour
	<b>Recoat</b>	Within 1 hour or after 24 hours
<b>Dry Heat Resistance</b>		93°C (200°F)
<b>Shelf Life</b>		5 years
<b>Safety Information</b>	<b>Contains</b>	Lead free
	<b>Warning!</b>	<b>FOR ADDITIONAL INFORMATION, SEE MSDS.</b>

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