



Tile DOC[®] Aerosol

Gloss White Finish Holds Up To Hot Water For Tile & Porcelain Sinks, Bath Tubs and Showers For Kitchens, Bathrooms, Etc.

Applications

For redecorating
Kitchens, Bathrooms,
Cafeterias, etc.

For areas where Cold
and Hot Water are used.

Shower Areas, Bath
Tubs, Sinks, Laundry
Tubs, etc.

For refinishing:

- Ceramic Tile
- Porcelain
- Glazed Block
- Formica
- Fiberglass
- Cement, Grout, etc.

Not recommended for:

- Galvanized metal
- Metal surfaces
- Flexible surfaces
- Swimming Pools
- Hot Tubs
- Jacuzzis

Features/Benefits

- Saves Cost of Replacing
- Easy to Use
- Tough and Durable
- Porcelain-Like
- Gloss White finish

Note: Not Flame or High Temperature Resistant

Note: Always Clean Tile DOC only with "Soft-Scrub" cleaners (with-out bleach) or mild detergents like 409 or Fantastic to prevent marking.

Product Description: XIM's Tile DOC Aerosol is an exciting new version of the original Tile DOC. It is a single component product sold in an easy to apply aerosol can. Just like the original Tile DOC, which has patented technology, it will bond strongly to porcelain and ceramic surfaces and will hold up to cold and **hot, soapy water**. Tile DOC Aerosol is the easy way to apply this unique finish. Not recommended for galvanized metal or other metal surfaces. With Tile DOC you can refinish old and worn porcelain bath tubs, sinks and shower areas for a long lasting, beautiful appearance.



Packaging Data: Tile DOC Aerosol #4205C5

340g Aerosol Can - 6 per Carton

Product Preparation: Shake the Tile DOC[®] aerosol can until the ball rattles. Continue shaking for about two minutes. Shake periodically during application. When finished spraying, turn the can upside down and press the nozzle to clear the coating. That's all there is to it.

Surface Preparation: Careful surface prep and cleaning is the key to a good result. Read all instructions and cautions before starting the job. Because there are many types of surfaces, plastics and composite materials, always test a small area first for adhesion, compatibility and appearance. For previously coated surfaces, we recommend complete stripping/removal of the coating before proceeding. If you apply Tile DOC over old coatings, you run the risk of the old coating still peeling.

1st Repair all cracks, chips and broken areas with an epoxy filler. After using the filler, smooth out using #000 steel wool. Do not apply over silicone caulk or other flexible caulks. For best results, remove the old caulks completely, apply the Tile DOC, then re-caulk 1-2 days after application of the Tile DOC.



2nd After repairs, be sure the surface is thoroughly clean and dry, free from all dirt, grease, wax, oils, mildew, rust or other contaminants. Soap residues are not easily seen, and must be removed completely. Take extra precautions to clean the areas around the drain and soap dish. Clean the surface with a strong abrasive cleanser (Like Comet[®] or Ajax[®]) using an abrasive pad or #000 steel wool. Rinse well and dry. Next, solvent wiping of the surface is recommended. Wipe down the surface with **xylene**. Do not use mineral spirits, turpentine or solvents that will leave oily residues. For the optimum adhesion, dull the surface with XIM's brush-on etching cream, Etch-I-M, a mild, acid etch recommended for dulling porcelain and ceramic.



Follow the Etch-I-M instructions for use and safe handling. After etching, rinse well with water to remove the etching residue and excess etching cream, then dry with a clean, lint free cloth. When coating cement or concrete wash-tubs, clean as described above and etch with mild muriatic acid solution, rinse well and allow to dry completely.



3rd Prepare for aerosol spray application by taping-off all fixtures, trim and areas not to be coated. Cover floors, cabinets and nearby walls with drop cloths and masking to protect from over-spray.

4th Remove all remaining lint and dust from the surface by using a Tac-Rag.

Note: Hiding of dark or multiple coloured surfaces

Tile DOC is a gloss white finish designed for thin film application. When applied over dark colours or surfaces composed of both dark and light colours, complete hiding (Block Out) of the colours may not be achieved with only two coats. Multiple coats may be required.

How to Apply: Apply at temperatures between 10°C-37°C (50°F-100°F) (both the surface and surrounding air). Under standard conditions (25°C (77°F) and 50% RH) the XIM Tile DOC Aerosol will dry to touch in 10-15 minutes. We recommend applying two (2) coats for maximum performance. When spraying we recommend multiple light “mist-coats” rather than heavy coats that might sag. Use a back and forth motion, releasing the spray tip after each stroke. After the first coat has dried, apply the second coat using and up and down motion. The XIM Tile DOC finish will generally harden in 24 to 36 hours. After applying, water should be kept away from the XIM Tile DOC finish for a period of **3 days**. Note: The Tile DOC finish is hard and should only be applied over hard, firm surfaces. Do not apply over flexible seams or caulk. Unsealed grout areas will dry to a flat, low gloss appearance and look like grout. When the grout is sealed the Tile DOC will dry to a gloss.



Other Materials Needed

- ◆ XIM Etch-I-M porcelain etching cream (recommended for dulling the surface for added adhesion)
- ◆ Abrasive Cleanser (Like Comet® or Ajax®) ◆ Protective eye ware (glasses or goggles)
- ◆ Solvent Cleaner (such as XIM GON™) ◆ Scotch Brite® pad or 000 Steel Wool
- ◆ Protective gloves (latex or nitrile) ◆ Lacquer thinner (for clean up of any overspray)
- ◆ Respirator (NIOSH approved) ◆ Razor knife or putty knife (to remove any old caulk)
- ◆ Lint free cloth ◆ Masking Material
- ◆ Masking Tape ◆ Tac-Rag

Maintenance and Repair: XIM’s Tile DOC Finish cures to a hard and durable coating. With proper care the XIM Tile DOC Finish will last up to 10 times as long as regular enamels. Always clean the XIM Tile DOC Finish with a “soft-scrub”, non-abrasive type cleaner or a mild detergent cleaner like 409® or Fantastic®. Do not use chlorine-based cleaners or bleach which can cause discoloration. If the surface becomes dull, the Tile DOC Finish can be buffed back to a gloss using a Polishing or Buffing compound. Since the Tile DOC Finish is similar to Porcelain it can be chipped like porcelain when struck with hard objects. To repair a chipped or scratched area, fill the chip or scratch with an epoxy, clean the area with a solvent wipe down, scuff sand with 220 to 400 grit sand paper, re-wipe with solvent to remove sanding dust and then touch-up the area with the XIM Tile DOC Aerosol finish. Note: Some personal care products including some mouth washes, hair dyes and lotions can stain the Tile DOC surface. Clean up these spills promptly.

For additional information see the Material Safety Data Sheet (MSDS) for this product. Read completely before using.

CONTENTS HARMFUL. CONTAINER MAY EXPLODE IF HEATED. CONTENTS MAY CATCH FIRE. MAY IRRITATE EYES. MAY IRRITATE SKIN. Do not get in eyes. Do not get on skin or clothing. Do not swallow. Do not smoke. Do not puncture. Do not burn. Do not store at temperatures above 120F. Keep out of reach of Children. Wear an organic vapor respirator and safety glasses. Use only in a well-ventilated area. Keep away from flames, such as pilot light, and any object that sparks, such as an electric motor. **FIRST AID TREATMENT CONTAINS:** Xylene, Acetone, PM Acetate, Propane, N-Butane. If swallowed call a Poison Control Center or doctor immediately. If person is alert, do not induce vomiting. Get medical attention immediately. If affected by inhalation of vapor or spray mist, remove to fresh air. If in eyes, rinse with water for at least 15 minutes. If on skin, rinse well with water.

Technical Support Information: Contact Rust-Oleum Technical Support toll free at (800) 387-3625.

Clean-Up: Clean up any over-spray with lacquer thinner immediately after aerosol spray application. Remove all masking carefully.

Coverage: One aerosol can, on average, will cover about 1.85-2.32m² (20-25 ft²) at one (1) mil dry film thickness. Coverage will vary depending on film thickness, spray efficiency (amount of over-spray) and porosity of the surface (i.e. porous grout or cement). Two coats are recommended. Dark colours may require more than two coats.

Physical Data for the Tile DOC Aerosol Product:

VOC .. 65%	Colour ... White	GlossGlossy Tile Appearance
Hot Water Test * Pass minimum of 30 days (alternate 60°C (140°F) & room temp), no loss of adhesion or undercutting of the film		
Boiling Water Test * Pass min. four (4) one hour boiling water immersion cycles, no loss of adhesion or undercutting of the film		
Soapy Water Test * Pass min. fifteen (15) hours immersion, no loss of adhesion or undercutting of the film		

* XIM Test Specifications

LIMITED WARRANTY: If the XIM Product fails to perform as specified on the label, XIM will furnish an equivalent amount of replacement XIM product, or refund the purchase price upon proof of purchase. XIM will not be liable for any indirect or consequential damages. This warranty does not include labour or the cost of labour for the application or removal of any paint or primer. There are thus no warranties of fitness or merchantability beyond that provided above.



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