



## AUTOMOTIVE RUBBERIZED UNDERCOATING

### DESCRIPTION AND USES

Rust-Oleum® Professional Undercoating is an easy to use, black rubberized protective coating. It provides corrosion protection from water, salt, and other chemicals. It helps deaden sound and the rust preventive formula provides a barrier from rust on cars, trucks, trailers, and other recreational vehicles. Use on bare or primed metal including underbody and wheel wells of cars, trucks, trailers, and other recreational vehicles. Professional Undercoating features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

### PRODUCTS

257805 Flat Black

### PRODUCT APPLICATION

#### PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 10°C (50°F) and 32°C (90°F) and humidity is below 85% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

#### SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Clean area to be painted with mineral spirits to remove all oil, grease, wax, and dust. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

### PRODUCT APPLICATION (cont.)

#### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. Shake often during use. Hold can 30-40 cm (12-16") from the surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Remove any overspray from the auto finish immediately. For best results, apply 2 coats allowing the product to dry 1-2 minutes between coats. Do not use near open flame.

#### DRY & RECOAT

Dry and recoat times are based on 21°C (70°F) and 50% relative humidity. Allow more time at cooler temperatures. Allow to dry for a minimum of 1 hour before use.

#### CLEAN-UP

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits or xylene. Properly discard empty container. Do not burn or place in home trash compactor.

#### CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

**TECHNICAL DATA****AUTOMOTIVE RUBBERIZED UNDERCOATING****PHYSICAL PROPERTIES**

		<b>RUBBERIZED UNDERCOATING</b>
<b>Resin Type</b>		Modified Rubber
<b>Solvents</b>		Aliphatic and aromatic hydrocarbons
<b>MIR</b>		1.40 Max
<b>Fill Weight</b>		425 g
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		2.0-4.0 mils
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		5-10 sq. ft./can (0.5-0.9 m <sup>2</sup> /can)
<b>Dry Times at 77°F (25°C) and 50% Relative Humidity</b>	<b>Tack-free</b>	1-2 hours
	<b>Handle</b>	2 hours
	<b>Recoat</b>	After 2 minutes dry
<b>Dry Heat Resistance</b>		93°C (200°F)
<b>Shelf Life</b>		3 years
<b>Safety Information</b>	<b>Contains</b>	Lead free
	<b>Warning!</b>	<b>FOR ADDITIONAL INFORMATION, SEE MSDS.</b>

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